

Parts Bulletin

#PB PB22-009

To: Parts Managers and Parts Department Employees**Date:** 10/4/2022 **Subject:** Change to seat belt design

This bulletin takes the place of PB22-003 issued previously regarding these seat belts.

Effected machines: Machines using the 110946-00650 and 110946-00652 seats

The design for the seat belts used in the 110946-00650 and 110946-00652 seats has been updated. The two are not interchangeable and you must order the correct one for your machine.

The old belt is the one with the silver bracket in the image below – part number 130202-00231.
The new belt is the one with the black bracket – part number 130202-00241.



If you need the 130202-00241 you can order accordingly and will have no issue.

A kit has been developed to replace the 130202-00231 on the older seats that need it. The kit number is 101529-01993 and it will contain a modified version of the 130202-00241 with an extra hole to align with the locator pin on the older seats as well as a new cover so that the belt comes through the side correctly.



If your seat has the silver bracket seat belt, please order kit 101529-01993 to receive the correct updated parts to fix your existing seat. If your seat has been updated with the kit previously and you have the black bracket belt with the extra hole pictured above, you will also need to order the kit. You will not be able to use the standard 130202-00241 seat belts on older seats, even after updating with the kit.

All new seats will have the newest version of the seat belt and eventually all seats that had the old 130202-00231 belts will be phased out as the assemblies are replaced rather than repaired.

Please contact the Doosan industrial Vehicles Parts department at 678-745-2200 or divac.parts@doosan.com if you have any questions.